

FIG. 1 Prior Art

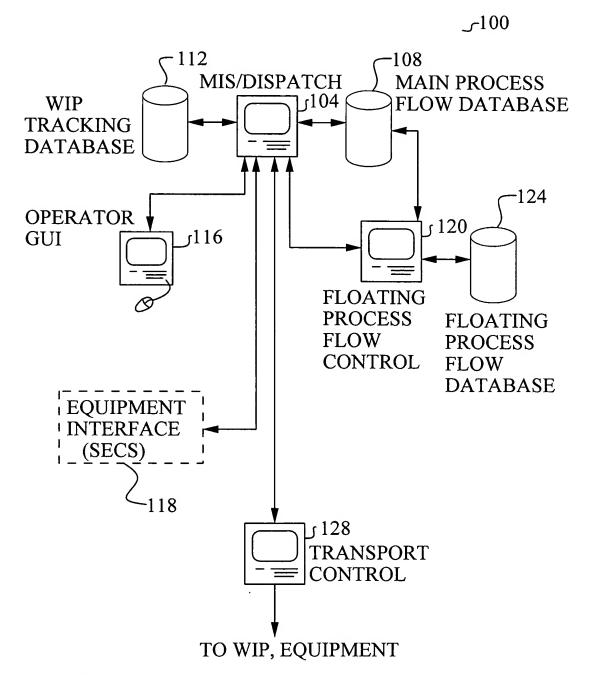
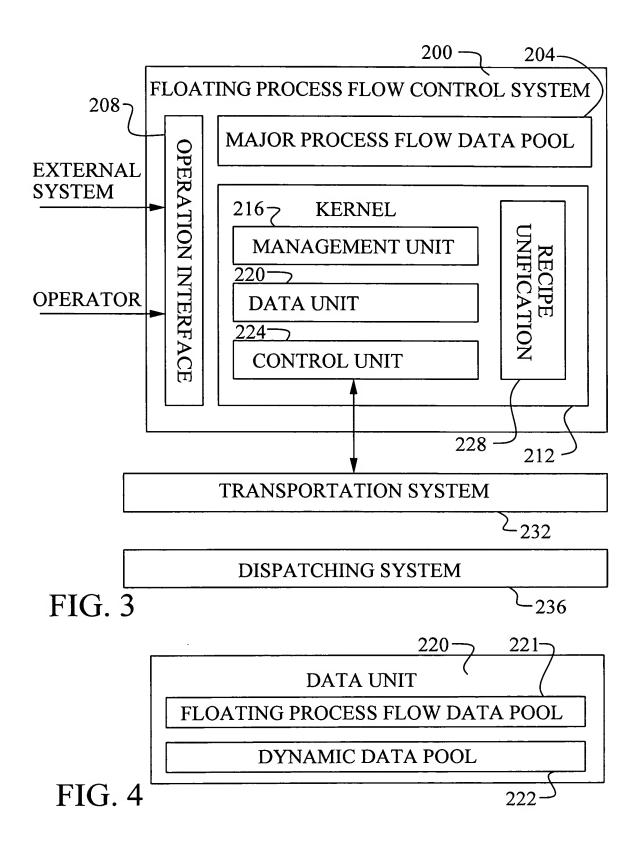


FIG. 2



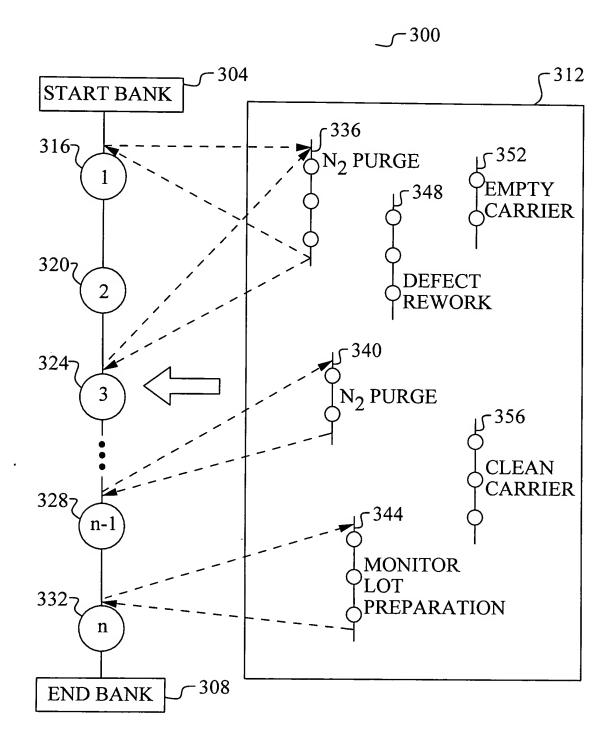


FIG. 5

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1		W	જ		1.	es	70		اد		lata u	flow.	ortatio	ment	ss flov	contrc	n moc	e, retu	: :	I flow
	Y.	ss flo	t uni	nify	sation	eceiv	asses	ger	ystem	roper	om a (dard	ransp	edni	proces	/stem	matio	mplet	un lo.	tweer
	ACTIVITY	roce	emen	iit. Ü	unific	ace r	and p	t. Trig	r of s	cts a p	ow fr	o stan	ers a t	lot to	ating]	port sy	III auto	oo wo	Conti	ion be
	AC	ing p	anag	ita ur	cipe	Operation interface receives	external trigger and passes	it to control unit. Trigger	may be operator of system	extra	cess fl	ating 1	trigg	ove a	in flo	l trans	ıt in fu	When floating flow complete, return	to standard flow. Control unit	destroys connection between flows.
		float	gh m	on da	by re	ation	nal tri	contro	be op	ol unit	g pro	ct flo	ol unit	ı to m	oper.	ch and	vemer	float	ndard	ys co
		Input floating process flow	through management unit &	keep on data unit. Unify	flow by recipe unification	Oper	exter	it to c	may	Control unit extracts a proper	floating process flow from a data unit.	Connect floating to standard flow.	Control unit triggers a transportation	system to move a lot to equipment	of 1st oper. in floating process flow.	Dispatch and transport system control	lot movement in full automation mode.	When	to sta	destro
INVOLVED UNITS	Recipe Unify						-													
	Data Unit	×								×								×		
	Mgmt. Unit		×	4																
	Control Unit									×			×					×		
	SEQ. System System System System Unit Unit						¥	<												
	Dispatch System															ķ	×			
	Trans. System													×			×			
	SEQ.		STEP	-		444	NIEF O	7		STEP	3)	מידים	SIEF	t 	STEP	5		SIEP	0

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